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INTELLECTUAL PROPERTY LAW
 EMPLOYMENT LAW

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7 January, 2002

Assistant Commissioner for Patents
 Box PCT
 Washington, D.C. 20231

Re: US NATIONAL STAGE APPLICATION UNDER THE PCT
 Title: IMPROVEMENTS IN AND RELATING TO PORTABLE DISC HOLDERS
 Intl. Appl. No.: PCT/GB00/02772
 Intl. Filing Date: 06/19/2000
 Priority Date: 06/20/1999
 Attorney Docket No.: ARD100USA

Dear Sir:

Enclosed for filing as a National Stage application under 35 U.S.C. 371 are:

- ☒ Check for at Least Basic national fee under 37 CFR 1.492 (a) (5).
- ☒ Copy of the International Application (☒ INCLUDING AN INTERNATIONAL SEARCH REPORT).
- ☒ Declaration of the inventor(s), ([] Unexecuted, Late Filing Practice).
- [] Preliminary Amendment under 37 CFR 1.115.
- ☒ Certificate of Mailing -Express (Below)
- ☒ Post Card Receipt.
- ☒ Copy of International Preliminary Examination Report ([] with Annexes).
- [] Other:

☒ Applicant(s) qualifies for small entity status.

☒ A copy of the International Application has been communicated to the USPTO by the IB.

FEE COMPUTATION	
TYPE	FEE DUE
Basic National Fee	\$445.00
Each Extra Total over 20	\$
Each Extra Independent over 3	\$
At Least One Multiple Dependent	\$140 00
TOTAL FEE(S) DUE	\$585 00

☒ Please charge any underpayment in the basic national fee under 37 CFR 1.492 (ONLY) and/or credit any overpayment during the pendency of this application to Deposit Account No. 19-2381. A copy of this paper is enclosed. The Patent Office staff is invited to call the undersigned attorney should they have any questions about this application.

Respectfully submitted,

Joel D. Skinner, Jr., Reg. No. 33,786

Enclosures

cc: Richard Bailey

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CERTIFICATE OF MAILING (IF APPLICABLE)

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 Date of Deposit Jan 08 2002 I hereby certify that I personally deposited this paper/fee with the United States Postal Service "Express Mail Post Office to Addressee" service, under 37 CFR 1.10, on the date indicated above

Name Sandy Snyder

Signature Sandy Snyder

Improvements in and relating to Portable Disc Holders

This invention relates to portable disc holders of the type which are typically used to hold or contain compact discs, or CD's as they are more familiarly known.

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Compact disc holders fall generally into two types, the first being in the form of a rectangular plastics box which includes a hinged lid or front cover over a rectangular housing including a back cover for containing the disc. The "height" of the disc holder relative to the length of the hinge is slightly in excess of the diameter of the disc, whereas the "width" of the disc holder is greater, as it must include the width of the hinge itself. Although these kinds of disc holder are in common use and efficiently protect compact discs from damage, nevertheless they are unsuitable for transporting such discs by post as they are generally heavy and can become broken during transport.

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The second type of portable disc holders available are typically made from cardboard, as is shown in patent number GB2319242B, and include a back cover onto which are bonded sheets of shaped cardboard having a central aperture corresponding generally to the external diameter of the disc to be held. A front cover is hingedly connected to the back cover to protect the otherwise exposed face of the disc. This type of disc holder is generally lighter than a plastics one and therefore is preferable for transportation by post, but a major disadvantage arises by the fact that, in order to protect all edges of the disc from accidental damage, the overall "height" of the holder is greater such that the disc holder is essentially square, as opposed to being rectangular as in the plastics version. This means, in turn, that such relatively lightweight compact disc holders

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cannot fit into standard sized compact disc storage facilities and for this reason they are generally only used for demonstration discs sent by post or included with magazines etc., rather than being used as a substitute for the more traditional plastics holder commonly used to house all kinds of compact discs, including those for playing computer games.

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It is an object of the present invention to provide a lightweight portable disc holder in which the aforementioned disadvantages are obviated.

According to the invention there is provided a portable disc holder, the
10 holder comprising or including a frame member adapted to circumferentially surround a disc at the disc's edges and being at least partially in contact therewith to restrain planar movement of the disc when held in the frame, the frame member including integral flange means into which at least part of an outer edge of the disc can be inserted for preventing or inhibiting planar movement of the disc in that region, and remote from the flange means
15 on a generally opposite portion of the frame an integral resiliently moveable flange means adapted to restrain planar movement of an adjacent edge portion of the disc when the disc is mounted in the frame, the resiliently moveable flange means permitting entry of that portion of the disc into the frame following resilient deformation of the flange.

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Conveniently, the flange means remote from the resiliently moveable flange means is also resiliently moveable, and each comprise an integrally formed inwardly facing flange relative to the frame, behind which is a slot to permit each flange to be pushed radially outwardly relative to the orientation of a disc to be stored to permit entry of the disc into the frame. Alternatively, the resiliently moveable flange means may be arranged

to move angularly relative to the frame member to permit entry or removal of the disc.

Conveniently, the frame member has a back cover and a hinged front cover, which hinged front cover may have a projection at or near a leading edge thereof
5 cooperable with a correspondingly shaped recess in the frame such that the front cover can be closed by a snap fit and released in the same way.

In an alternative embodiment of the invention, the disc holder is provided with a separate sleeve into which the disc holder and a disc may be inserted.

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The invention will now be described, by way of example only, with reference to the accompanying drawings in which:

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Figure 1 is a perspective view of a portable disc holder according to a first embodiment of the invention and showing a disc stored therewithin in broken outline,

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Figure 2 is a perspective view of a portable disc holder according to a second embodiment of the invention including a back cover and a hinged front cover, and

Figure 3 is a sectional detail view along the axis II-II of Figure 2.

Referring firstly to Figure 1 a portable disc holder according to this

embodiment of the invention comprises a rectilinear plastics frame member (1) into which may be inserted and stored a compact disc (2) shown in broken outline. This is achieved by the disc (2) being restrained by a pair of oppositely disposed part circular recesses (3,4) in the front face (1a) of the frame member (1) and being of circumference corresponding to the external circumference of the disc (2), which recesses (3,4) each define a corresponding web portion (5,6) of the frame member (1).

A pair of oppositely disposed flanges (7,8) project inwardly relative to the centre of the disc (2) such that the disc (2) is captured within the recesses (3,4).

Behind each of the flanges (7,8) are respective slots (9,10) which therefore permit resilient deformation of the flanges (7,8) radially outwardly in a manner to be described.

Turning now to Figure 2, there is shown a view of a portable disc holder substantially identical to that of Figure 1 but including a rear cover (11) secured to the rear of the frame (1), such as by adhesive, a spine portion (12) which acts as a hinge and to which is attached the front cover (13) which may therefore be closed to entirely cover the front (1a) of the frame member (1).

Protruding from the inside of the front cover (13) near to the leading edge thereof is a part spherical projection (14) which, when the front cover (13) is closed, enters the slot (10) and, as can be seen more clearly with reference to Figure 3, engages by means of a snap fit with a correspondingly shaped recess (15) so that the portable disc

holder can be closed or opened as required.

As can be seen more clearly with reference to Figure 3, the flange (8) covers an edge portion (2a) of the disc (2), thereby restraining the latter from planar movement out of the frame (1). However, because the flange (8) can be pushed in the direction shown arrowed in Figure 3 by virtue of the presence of the slots (10) the disc (2) can be inserted and removed from the frame (1) by being pressed, respectively, into or out of the frame (1), thereby forcing the flanges (7,8) apart in order to permit insertion or removal as the case may be.

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Rather than being designed to permit insertion or removal of the disc by forcing the flanges (7, 8) apart, one or more of the flanges may be angularly moveable relative to the remainder of the frame about an axis generally parallel to the side of the frame to which that flange is attached or forms part. The flange may be provided with an extension, depression of which causes the angular movement necessary to insert or release the disc to occur.

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Although the embodiments described above and shown in the drawings utilise diametrically opposed pairs of moveable flanges (7,8) nevertheless it will be readily appreciated that only one such flange may be moveable and the other may be fixed, and indeed it will also be appreciated they may not be diametrically opposed and could, for example, be disposed at a position slightly in excess of 90° to each other relative to the central axis of the disc. Similarly, although a rectangular portable disc holder is shown of size corresponding to a standard CD disc holder nevertheless it will be appreciated that

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other shapes may be adopted without departing from the spirit or scope of the invention.

CLAIMS

1. A portable disc holder, the holder comprising a frame member adapted to circumferentially surround a disc at the disc's edges and being at least partially in contact
5 therewith to restrain planar movement of the disc when held in the frame member, the frame member including integral flange means for preventing or inhibiting planar movement of the disc, and remote from the flange means on a generally opposite portion of the frame member an integral resiliently moveable flange means adapted to restrain planar movement of an adjacent edge portion of the disc when the disc is mounted in the
10 frame member, the resiliently moveable flange means permitting entry of the disc into the frame member following resilient deformation of the flange.
2. A disc holder as claimed in Claim 1, wherein the flange means remote from the resiliently moveable flange means is also resiliently moveable.
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3. A disc holder as claimed in Claim 1 or Claim 2, wherein each resilient flange means comprises an integrally formed inwardly facing flange relative to the frame member, behind which is a slot to permit each flange to be pushed radially outwardly relative to the orientation of a disc to be stored to permit entry of the disc into the frame.
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4. A disc holder as claimed in Claim 1 or Claim 2, wherein each resiliently moveable flange means is angularly moveable to permit entry or removal of the disc.
5. A disc holder as claimed in any one of the preceding claims, wherein the

AMENDED SHEET

frame member has a back cover and a hinged front cover.

6. A disc holder as claimed in Claim 5, wherein the hinged front cover carries
a projection at or near a leading edge thereof cooperable with a correspondingly shaped
5 recess in the frame such that the front cover can be closed by a snap-fit and released in the
same way.

7. A disc holder as claimed in any one of Claims 1 to 4, wherein the disc
holder is provided with a separate sleeve into which the disc holder and a disc may be
10 inserted.

8. A portable disc holder substantially as hereinbefore described with
reference to Figure 1 or Figures 2 and 3 of the accompanying drawings.

ABSTRACT

A portable disc holder comprises a frame member 1 adapted to circumferentially surround a disc at the disc's edges and being at least partially in contact
5 therewith to restrain planar movement of the disc when held in the frame member, the frame member 1 including flange means 7, 8 for preventing or inhibiting planar movement of the disc, and remote from the flange means 7, 8 on a generally opposite portion of the frame member 1 a resiliently moveable means 7, 8 adapted to restrain planar movement of an adjacent edge portion of the disc when the disc is mounted in the frame member 1,
10 the resiliently moveable flange means 7, 8 permitting entry of the disc into the frame member 1 following resilient deformation of the flange.

(Fig. 1)

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International Bureau



(43) International Publication Date
15 March 2001 (15.03.2001) ✓

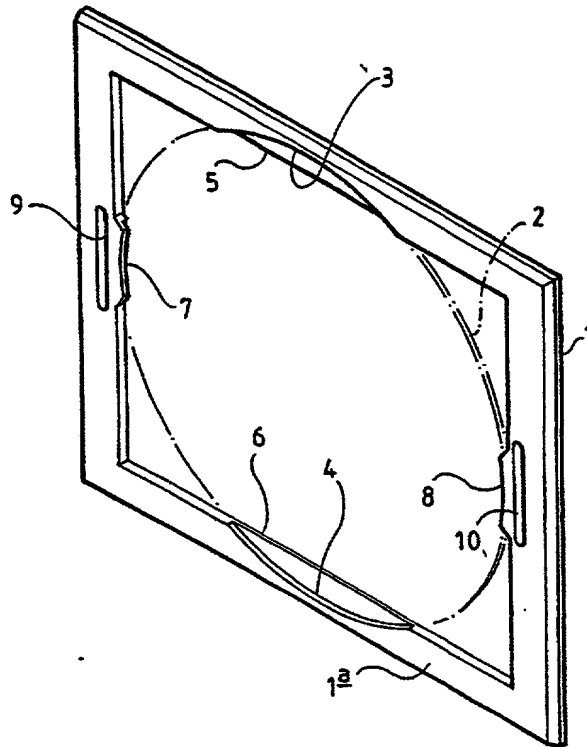
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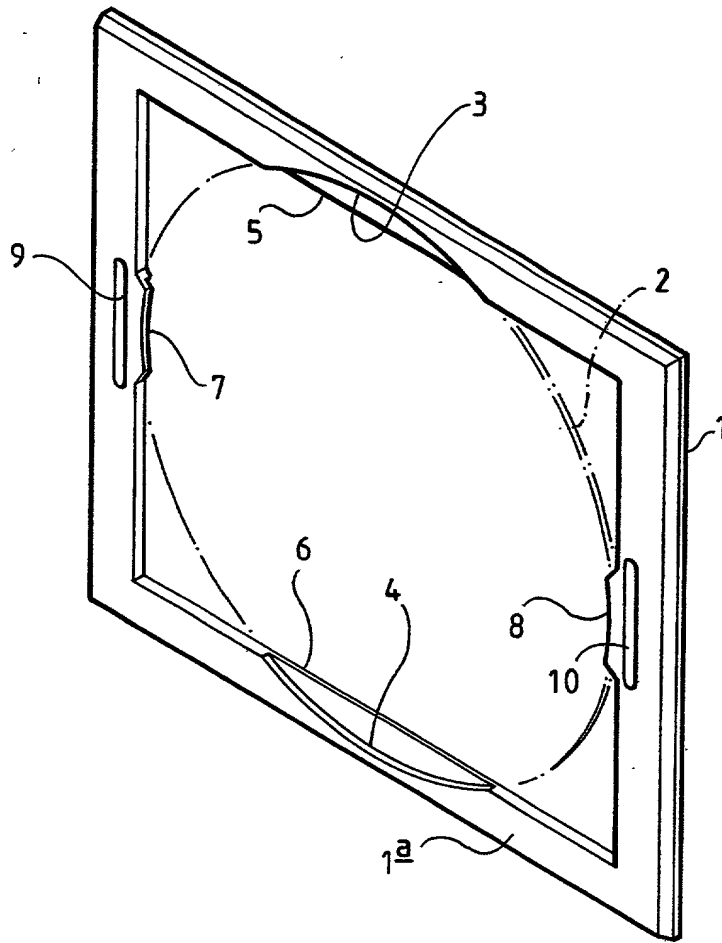
(54) Title: IMPROVEMENTS IN AND RELATING TO PORTABLE DISC HOLDERS



(57) Abstract: A portable disc holder comprises a frame member (1) adapted to circumferentially surround a disc at the disc's edges and being at least partially in contact therewith to restrain planar movement of the disc when held in the frame member, the frame member (1) including flange means (7, 8) for preventing or inhibiting planar movement of the disc, and remote from the flange means (7, 8) on a generally opposite portion of the frame member (1) a resiliently moveable means (7, 8) adapted to restrain planar movement of an adjacent edge portion of the disc when the disc is mounted in the frame member (1), the resiliently moveable flange means (7, 8) permitting entry of the disc into the frame member (1) following resilient deformation of the flange.

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FIG 1

**DECLARATION FOR UTILITY OR
 DESIGN
 PATENT APPLICATION
 (37 CFR 1.63)**

☐ Declaration Submitted with Initial Filing OR ☐ Declaration Submitted after Initial Filing (surcharge (37 CFR 1.16 (e)) required)

Attorney Docket Number

First Named Inventor

COMPLETE IF KNOWN

Application Number

Filing Date

Group Art Unit

Examiner Name

As a below named inventor, I hereby declare that:

My residence, mailing address, and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

Improvements in and relating to portable disc holders

(Title of the Invention)

the specification of which

☐ is attached hereto

OR

☒ was filed on (MM/DD/YYYY) 7/19/2000

as United States Application Number or PCT International

Application Number PCT/US99/02772 and was amended on (MM/DD/YYYY) 6/15/2001

(if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.

I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or any PCT international application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application Number(s)	Country	Foreign Filing Date (MM/DD/YYYY)	Priority Not Claimed	Certified Copy Attached?	
				YES	NO
9916996.3	United Kingdom	7/20/1999	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

☐ Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto:

I hereby claim the benefit under 35 U.S.C. 119(e) of any United States provisional application(s) listed below.

Application Number(s)	Filing Date (MM/DD/YYYY)	<input type="checkbox"/> Additional provisional application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto.

[Page 1 of 2]

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(1 January 2001)

DECLARATION — Utility or Design Patent Application

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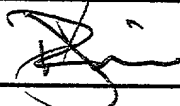
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NAME OF SOLE OR FIRST INVENTOR :☐ A petition has been filed for this unsigned inventor

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Date

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ZIP BS21 7QDCountry UK☐ Additional inventors are being named on the _____ supplemental Additional Inventor(s) sheet(s) PTO/SB/01A attached hereto.